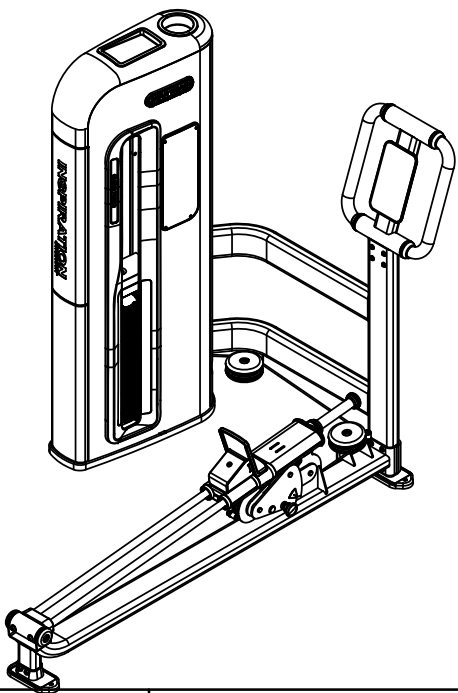


9		8			7		6		5		4		3		2		1		
J		ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.			ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.			ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.		J
		1	731-0033	NUT, RIVET,M8 X 1.25	7			46	731-0482	STICKER,LENTICULAR,GLUTE PRESS	1			91	731-1835	SPACER,Ø15 OD X 9MM	2		
I		2	731-0040	STOP,Ø50X26,RUBBER	1			47	731-0500	STICKER,NAME,GLUTE PRESS	2			92	731-1838	ASSY,CABLE,WEIGHT STACK,GLUTE	1		I
		3	731-0054	RING, BEAUTY, GRIP END	1			48	731-0505	STICKER, WGT, 5, 100Kg	1			93	731-1840	ASSY,CABLE,LEG,GLUTE PRESS	1		
		4	731-0055	CAP, OUTSIDE, GRIP, Ø32MM	1			49	731-0507	STICKER, SWITCH, INC ADJ +5KG	1			94	731-1841	STICKER,GLUTE PRESS,HOW TO	1		
		5	731-0057	RING, BEAUTY, GRIP BASE	5			50	731-0511	STICKER,ARROW,POINTER,SEAT	1			95	731-1846	WELD,HANDLE BAR,GLUTE	1		
H		6	731-0058	BASE, HANDLE GRIP, ARMS	4			51	731-0513	STICKER,STAR TRAC,DECO,45MMX191MM	2			96	731-1848-XX	WELD,HANDLEBAR,GLUTE PRESS	2		H
		7	731-0079	SHROUD, INSIDE, SHORT	1			52	731-0532	SCREW,M8 X 1.25,12MM,HHM,HE	2			97	731-1849	GRIP,HANDLE BAR,GLUTE PRESS	2		
		8	731-0080	SHROUD, OUTSIDE, SHORT	1			53	731-0545	ASSY,BUMPER,MIDDLE	1			98	731-1850	BUMPER,STOP,FOOT,GLUTE	2		
		9	731-0113	ASSY,2.5Kg,ADD ON	1			54	731-0547	ASSY,BUMPER,BOTTOM	1			99	731-1851	CAP,HANDLE,FOOT,GLUTE	1		
G		10	731-0118	GUIDE RODE,Ø22MM X 1240MM	2			55	731-0576-XX	WELD,FOOT,ADJUSTABLE	1			100	731-1852	SCREW,M10 X 1.5,30MM,SHCS,HK,NP	3		G
		11	731-0120	SCREW, M8 X 1.25, 20MM, FHM.HK	1			56	731-0578	COVER,FOOT,ADJ.	1			101	731-1853	GRIP,HANDLE,FOOT,GLUTE	1		
		12	731-0121	ASSY,STOP,ADD ON	1			57	731-0579	SCREW,M8 X1.25,65mm,SHC,HK	2			102	731-1854	PLATE,WEAR,FOOT,GLUTE	1		
		13	731-0124	CAP,GUIDE ROD,RUBBER	2			58	731-0580	WASHER, HAT, M8	4			103	731-1855	CAP,END,65MM,M10	2		
F		14	731-0126	PLATE,MOUNTING,WGT STK,PULLEY	1			59	731-0583	STICKER, SERIAL NUMBER, IP	1			104	731-1863-XX	WELD,SLID,FOOT,GLUTE	1		F
		15	731-0127	RACE,WEAR SLEEVE,CABLE	6			60	731-0584	SCREW,#8-18,3/8",PHT,PH	18			105	731-1864	BUMPER,FOOT,SLIDE	1		
		16	731-0128	PULLEY, Ø120MM, CABLE	3			61	731-0585	WASHER,M4	22			106	731-1865	STICKER,PARTS,GLUTE PRESS	1		
		17	731-0144	WELD,ADD ON,SHORT	2			62	731-0586	SCREW,M4 X 0.7,14MM,BHC,HK	4			107	731-1866	PAD,FOOT,GLUTE	1		
E		18	731-0146-XX	PLATE,COVER,PULLEY,Ø120mm	3			63	731-0587	NUT, M4X0.7, LOCKING	4			108	731-1867-XX	PLATE,FOOT MOUNT,GLUTE	1		E
		19	731-0147	SHOE,WGT STK,SHORT	1			64	731-0588	RETAINING RING,EXT.,1/4" SHAFT	4			109	731-2647	FOOT,LONG,LEVERAGE	2		
		20	731-0165	CAP,PLASTIC,PULLEY,Ø120mm	3			65	731-0600	ASSY, BLOCK, PULLEY, Ø120mm, 1	1			110	731-2928-XX	WELD,LINKAGE,ARM,RIGHT,2	1		
		21	731-0213	PLASTIC,COVER,LEG EXT	1			66	731-0652	ASSY,PULL PIN,ADJ,RED	1			111	731-2931	SPACER,15MM ID X 2MM	2		
D		22	731-0225	SCREW,M3.5 X 9.5,SELF TAPPING	6			67	731-0731	ASSY,PULLEY,Ø120MM,CABLE	5			112	731-2933-XX	WELD,LINKAGE,ARM,RIGHT,1	1		D
		23	731-0229-xx	BRACKET, CLAMP, LEG EXT/CURL	1			68	731-0804-XX	ASSY, SHROUD, INSIDE	1			113	731-2935-XX	WELD,LINKAGE 1,LEFT,GLUTE	1		
		24	731-0234	SCREW,M6 X1.0,30MM,BHC,HK	1			69	731-0805-XX	ASSY, SHROUD, OUTER	1			114	731-2936	STIFFENER,SPACER	1		
		25	731-0235	SCREW,M8 X 1.25,75mm,BHC,HK	4			70	731-0828	ASSY,WINDOW,OUTSIDE	1			115	731-2937	SPACER,PULLEY,NO FLANGE	4		
C		26	731-0335	STICKER, MADE IN CHINA, IP	1			71	731-0922	NUT, M8X1.25, JAM	2			116	731-4319	WASHER,M10,HAT,7MM LEN	2		C
		27	731-0352	SCREW,M6X0.8,10MM,BHC,HK	4			72	731-0963	BASE, HANDLE GRIP, ARMS, 35MM	1			117	731-4320	SCREW,M10X1.5,25MM,BHC,HK,CS,NP	2		
		28	731-0354	SCREW,M8 X 1.25,25MM,HHM,HE	4			73	731-0967	WEIGHT, TOP PLATE, EXTRA	2			(B) 118	731-5750	ASSY,BUMPER,TOP,WITH CUP AND PHONE HOLDER	1		
		29	731-0355	WASHER,PLAIN,M8,NARROW	41			74	731-0971	CAP, INSIDE, GRIP, Ø35MM	1								
B		30	731-0359	SCREW,M8 X 1.25,25mm,BHC,HK	4			75	731-1199	ASSY,WGT STK,130kG	1								B
		31	731-0362	SCREW,M10 X 1.5,45MM,BHC,HK	5			76	731-1363	NUT, M6X1.0, NYLOC	2								
		32	731-0363	NUT,M10X1.5,NYLOC	8			77	731-1778	SCREW,M10 X 1.5,55MM,BHC,HK	2								
		33	731-0364	SCREW, M8X1.25, 45mm, BHC, HK	6	(B)		78	731-1807-XX	WELD,MAIN FRAME,GLUTE PRESS	1								
A		34	731-0365	NUT,M8 X 1.25,NYLOC JAM	16			79	731-1808-XX	MOUNT,AXLE,ROD,GLUTE	1								A
		35	731-0367	WASHER,PLAIN,M10	16			80	731-1809	GUIDE ROD,FOOT,GLUTE	2								
		36	731-0370	SCREW,M8 X 1.25,65mm,BHC,HK	4			81	731-1811-XX	MOUNT,BEARINGS,FOOT,GLUTE	1								
		37	731-0371	SCREW,M10 X 1.5,70MM,BHC,HK	2			82	731-1812-XX	WELD,FOOT,GLUTE,	1								
	38	731-0373	WASHER,PLAIN,M6	2			83	731-1813	BEARING,LINEAR,Ø25MM,40 X 58	4									
	39	731-0379	SCREW,M8 X1.25,20mm,SHC,HK	1			84	731-1814-XX	TUBE,BEARING,GLUTE,FOOT	2									
	40	731-0381	HOUSING,LOGO,STARTRAC	2			85	731-1815	BLOCK,MOUNT,CABLE,GLUTE	1									
	41	731-0386	PLACARD, HOUSING, INNER	1			86	731-1816	RING,RETAINING,Ø40MM,INSIDE	4									
	42	731-0387	PLACARD, HOUSING, OUTER	1			87	731-1817	STICKER,NUMBER,GLUTE	1									
	43	731-0389	SCREW,M8 X 1.25,35mm,BHC,HK	8			88	731-1825	WELD,HANDLE,FOOT,GLUTE	1									
	44	731-0390	SCREW,M8 X 1.25,25mm,SHC,HK	3			89	731-1832-XX	WELD,LINKAGE 2B,GLUTE	1									
	45	731-0464-XXX	PLACARD,GLUTE PRESS	1			90	731-1834	BUSHING,M15 X 8,FLANGED	10									



CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

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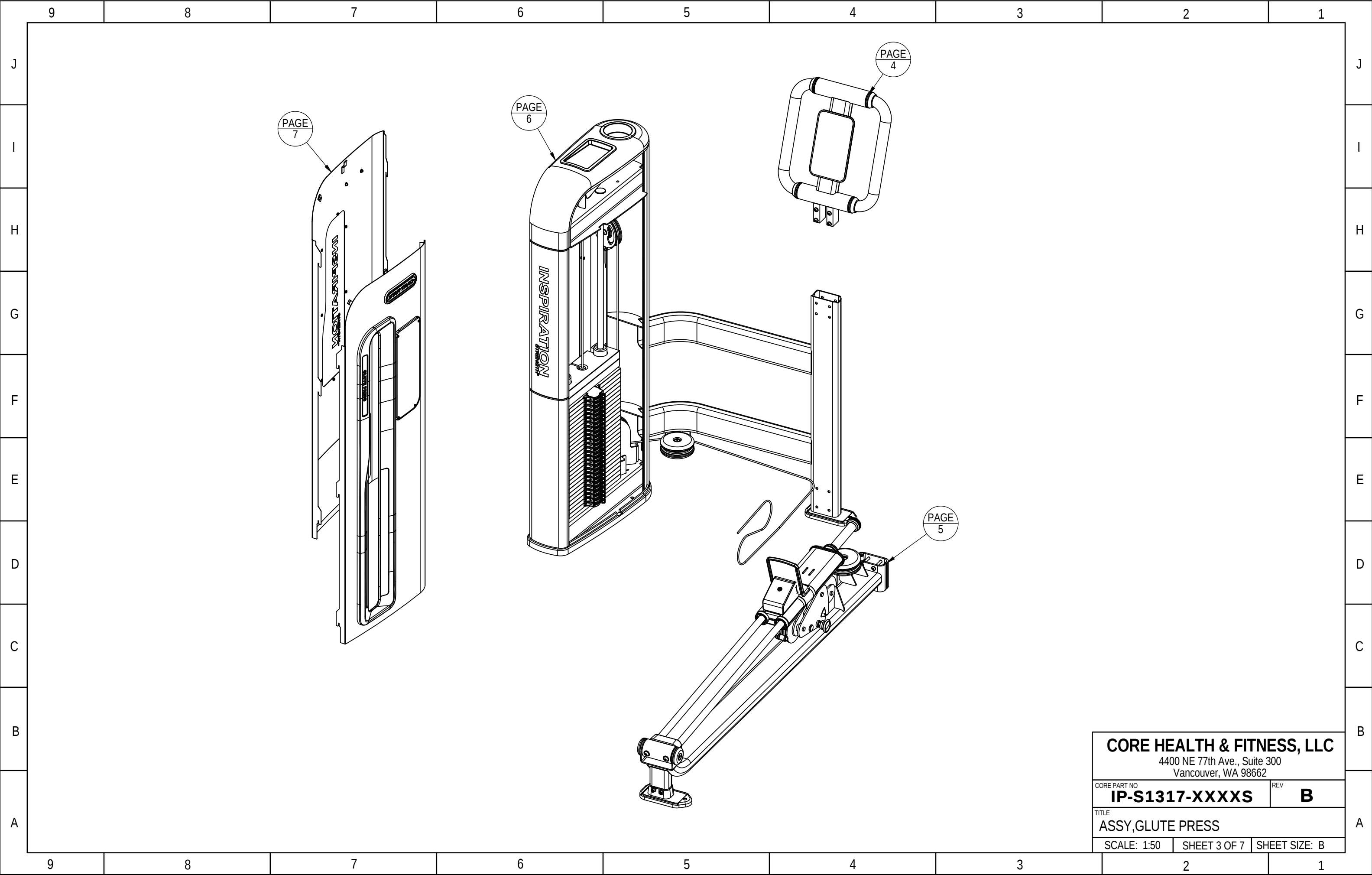
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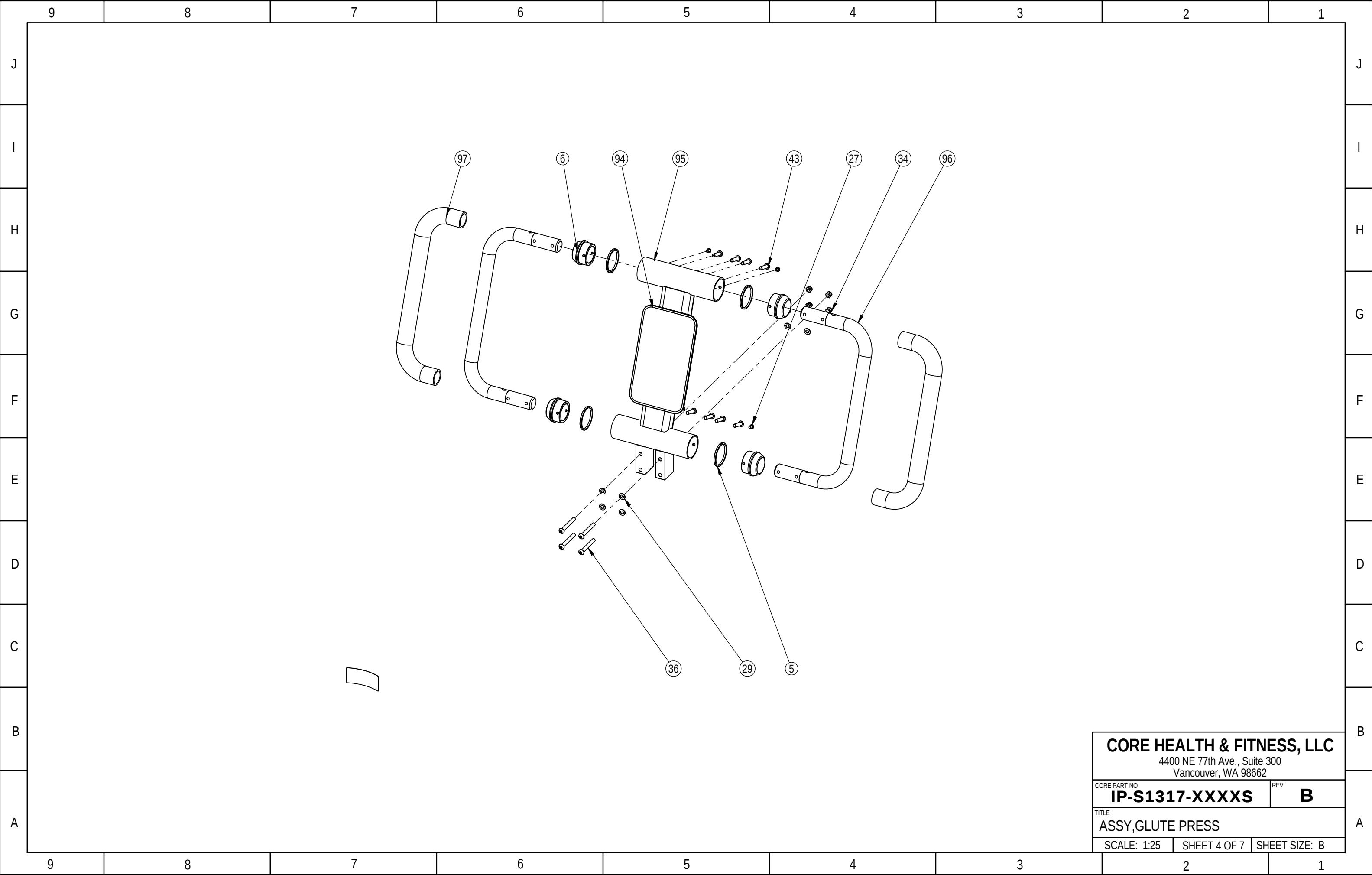
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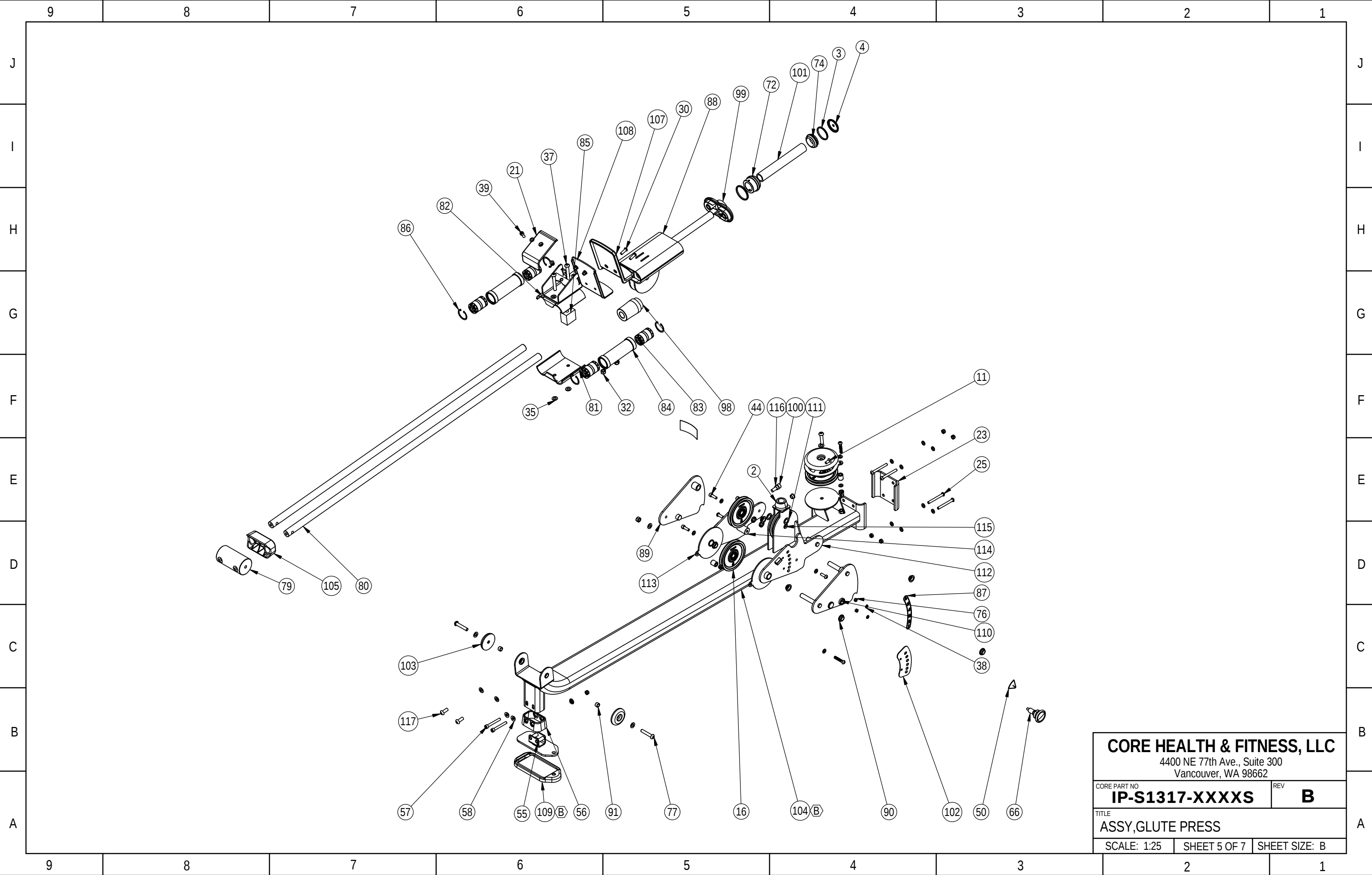
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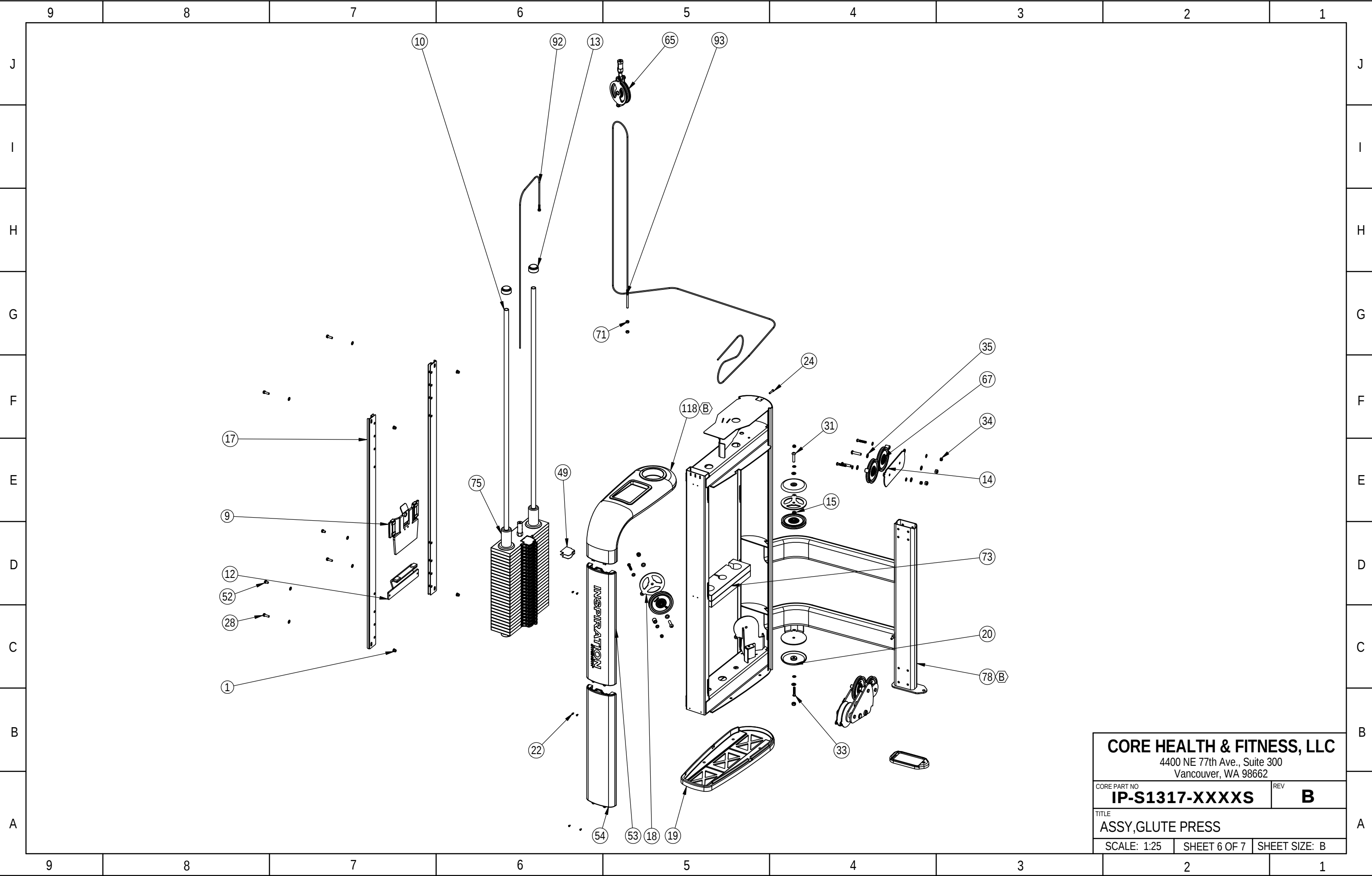
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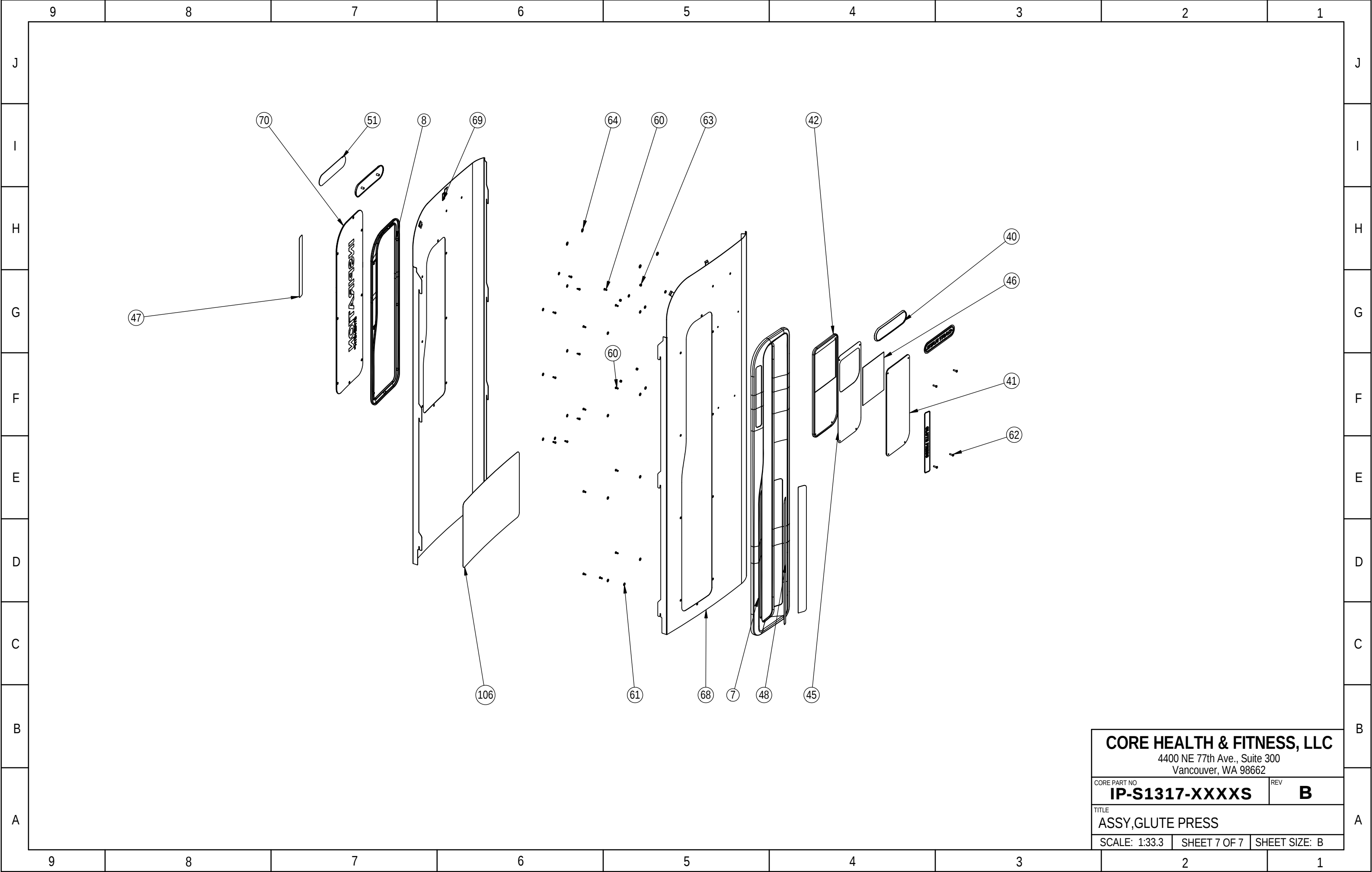
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TITLE ASSY, GLUTE PRESS		
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CORE PART NO	IP-S1317-XXXXS	REV B
TITLE ASSY, GLUTE PRESS		
SCALE: 1:25	SHEET 5 OF 7	SHEET SIZE: B



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CORE PART NO IP-S1317-XXXXS		REV B
TITLE ASSY, GLUTE PRESS		
SCALE: 1:25	SHEET 6 OF 7	SHEET SIZE: B



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CORE PART NO	IP-S1317-XXXXS	REV B
TITLE ASSY, GLUTE PRESS		
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